



# CERTIFICATE



of the factory production control (FPC)

## 2515 – CPR – 240516.SCT

In compliance with Regulation No. 305/2011/EU of the European Parliament and of the Council of March 09, 2011 (the Construction Products Regulation - CPR), this certificate applies to the construction product:

The following construction product was submitted by the manufacturer in the factory of a factory production control and an initial test according to the test plan prescribed in the harmonized technical specifications.

The notified body

**SteelCERT GmbH – Notified Body Number 2515**

carried out an initial testing of the plant and the factory production control, evaluation and certification of the factory production control.

**Components:** **Structural components according to EN 1090-2 up to EXC3 (steel structures)**

**CE-methods of Declaration:** ZA.3.2, ZA.3.4 according to EN 1090-1:2009+A1:2011-11

**Scale of manufacturing:**

- Dimensioning
- Construction
- Welding
- Heat treatment
- Mechanical joining
- Corrosion protection

**Distributor:** **KMF Maschinenfabriken GmbH**  
(Manufacturer or authorised representative) **Italienerstraße 62**  
**A - 9500 Villach**

**Manufacturer's works:** KMF Maschinenfabriken GmbH  
(Plant(s) of manufacturer) Italienerstraße 62  
A - 9500 Villach

**Confirmation statement:** This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in the Annex ZA of the standard

**EN 1090-1: 2009+A1:2011**

under system 2+ are applied and that the factory production control fulfills the prescribed requirements set out above.

**Beginning of validity period:** May 31, 2024 (Date of first issue)

**Next surveillance:** May 30, 2027

**Duration of validity:** This certificate will remain valid as long as the factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

**Comments:** based on the certification 2515-CPR-210512.SCT  
Only valid in connection with the FPC certificate 2515-CPR-240516W1.SCT

Lassnitzhoehe, May 31, 2024

Dipl.-Ing. Felix Sadrawetz  
Certification body



5138-0784-8735-2274

**Inspection body • Evaluation body • Certification body**

SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria

Phone +43 316 271275, www.steelcert.at

THE CERTIFICATION INSTITUTE



# welding certificate



according to EN 1090-1, Table B.1

## 2515 – CPR – 240516W1.SCT

**Manufacturer:** KMF Maschinenfabriken GmbH  
Italienerstraße 62  
A - 9500 Villach

**Manufacturer's works:** KMF Maschinenfabriken GmbH  
(Plant(s) of manufacturer) Italienerstraße 62  
A - 9500 Villach

**Technical specification:** EN 1090-2

**Execution class(es):** EXC3 according to EN 1090-2

**Welding process(es):** 135 - MAG-welding with solid wire electrode  
according to EN ISO 4063 136 - MAG-welding with wire electrode filled with welding flux  
141 - TIG-welding

**Material group:** 1 8.1  
according to CEN ISO/TR 15608

**Responsible welding coordinator:** Ing. Alexander Knaller, IWE (Certificate No. IWE AT 0192), born 15.08.1970  
Title, first name, name, qualification, date of birth

**Deputy:** Ing. Thomas Sommeregger, IWE (Certificate No. IWE AT 1128), born 18.12.1981  
Title, first name, name, qualification, date of birth  
Elmar Reiter, IWS (Certificate No. IWS AT 0269), born 05.08.1974  
Franz Hafner, IWS (Certificate No. IWS AT 0266), born 29.10.1963

**Confirmation statement:** On basis of the regulations of the above-mentioned technical specifications all demands for the welding were fulfilled.

**Beginning of validity period:** May 31, 2024

**Next surveillance:** May 30, 2027

**Duration of validity:** This certificate is valid as long as the regulations of the above-mentioned technical specifications or the production terms of the authoritative company site have not changed substantially.

**Comments:** Only valid in connection with the FPC certificate 2515-CPR-240516.SCT

Laßnitzhöhe, May 31, 2024

  
Dipl.-Ing. Felix Sadrawetz  
Certification body



6672-0784-8935-9862

**Inspection body • Evaluation body • Certification body**  
SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria  
Phone +43 316 271275, www.steelcert.at

THE CERTIFICATION INSTITUTE